B-5022



TECHNICAL DATA SHEET

B-5022 / A-2732 is a medium density polyurethane spray foam specially formulated without any ozone depletion substances. This system is formulated with renewable and recycled products.

COMPONENT PROPERTIES				
Proprerties	ISOCYANATE A-2732	RESIN B-5022		
Appearence	Brown liquid	Amber liquid		
Viscosity @ 25ºC	150 – 250 cps	200 - 400 cps		
Spécific Gravity @ 25°C	1.24	1.17 – 1.21		
Shelf Life	12 months	6 months		
Mixing Ratio (volume)	100	100		

REACTIVITY PROFILE			
Cream Time (seconds)	0 - 1		
Gel Time (seconds)	2 - 3		
Tack Free Time (seconds)	4 – 5		
Free Rise Density (lb/ft³)	2.15		

Laboratory results based on machine mixing (Graco E-30) at 110°F/1000psi. Properties shown below are to be used as a guide only and not intended for specification properties.

TYPICAL PHYSICAL PROPERTIES			
Physical Propertie	ASTM Method	Value	
Density (core)	ASTM D1622	34,4 kg/m3 (2,15 lb/ft3)	
Compressive Strength	ASTM D1621	217 kPa (31,5 psi)	
	ASTM D2126 (28 days, -20℃, Ambient R.H.)	-0,60%	
	ASTM D2126 (28 days, +80°C, Ambient R.H.)	3.70%	
Dimensional Stability	ASTM D2126 (28 days +700C,97% +-3%R.H.)	4.10%	
Tensile Strength	ASTM D1623	217 kpa (31.5 psi)	
Open Cell Content	ASTM D2856	5.7%	
Water Absorption (volume)	ASTM D2842	1.74%	
Water Vapor Permeance	ASTM E96	45 ng(Pa.s.m²)	
Surface Burning (Flame Spread	CAN/ULC S102 (S127)	375	
Index)			
Smoke Develop Index	CAN/ULC S102	300	
Initial Thermal Resistance (50	ASTMC518	2,29 k.m ² /W R=13 (6.5 /	
mm)		in)	
Long Term Thermal Resistance.	CAN/ULC S770	1,96 k.m²/W	
Air Permeance @ 75 Pa	CCMC 07273	0,0006 L/s.m ²	

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ADDITIONAL INFORMATION

The service temperature of this foam is between -60°C and +80°C (-76°F and +176°F). When spraying this foam system, the sprayer should not exceed 51 mm (2 inches) per pass. Spraying thicker could result in a sudden combustion of the foam which can happen hours after the installation of the foam. As with any plastic insulation, this foam is combustible and must be protected by an approved thermal barrier (Building code of Canada or local standards).

PACKAGING

Genyk A-2732 is supplied in 227 kg drums and 1,250 kg totes. Genyk B-5022 is supplied in 225 kg drums and 1,125kg totes.

STORAGE CONDITIONS AND HANDLING

All materials should be stored in their original containers and away from heat and moisture, especially after the seals have been broken and the containers have been opened. Shelf life is 6 months for the resin and 12 months for the isocyanate when stored indoors at a temperature between 60°F (15°C) and 77°F (25°C) for the resin and 60°F (15°C) and 100°F (38°C) for the isocyanate. Storage below 60°F (15°C) may result in compound stratification of the B and/or crystalline formation in the A component. Temperatures above the maximum storage temperatures may decrease the shelf life. Containers should be opened carefully to allow any pressure build-up to be vented safely. Extensive venting of the B component may result in loss of blowing agent, higher-density foam and reduced yield. Temperatures below 60°F (15°C) will increased the viscosity of the components making them difficult to pump. Both components are adversely affected by water and humidity.

HEALTH AND PERSONNAL PROTECTION

Before handling these chemicals, please consult the Material Safety Data Sheets for the two components. Material Safety Data sheets on product components are available from Genyk Inc.

Genyk Inc believes that the information in this technical data sheet is an accurate description of the typical uses of the product. Genyk Inc, however, disclaims any liability for incidental or consequential damages, which may result from the use of the product that are beyond its control. Therefore, it is the user's responsibility to thoroughly test the product in their particular application to determine its performance, efficiency and safety. Nothing contained herein is to be considered as permission or a recommendation to infringe any patent or any other intellectual property right.

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